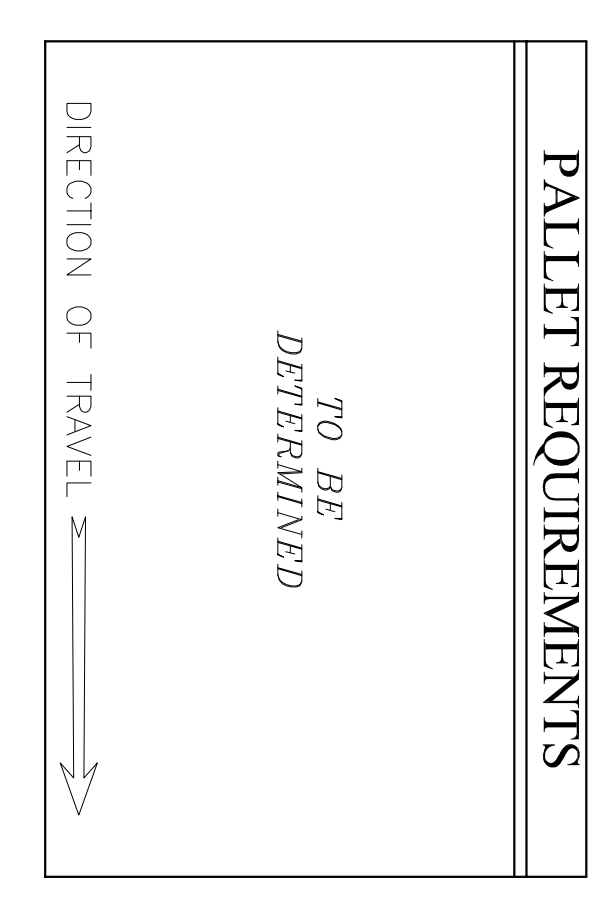
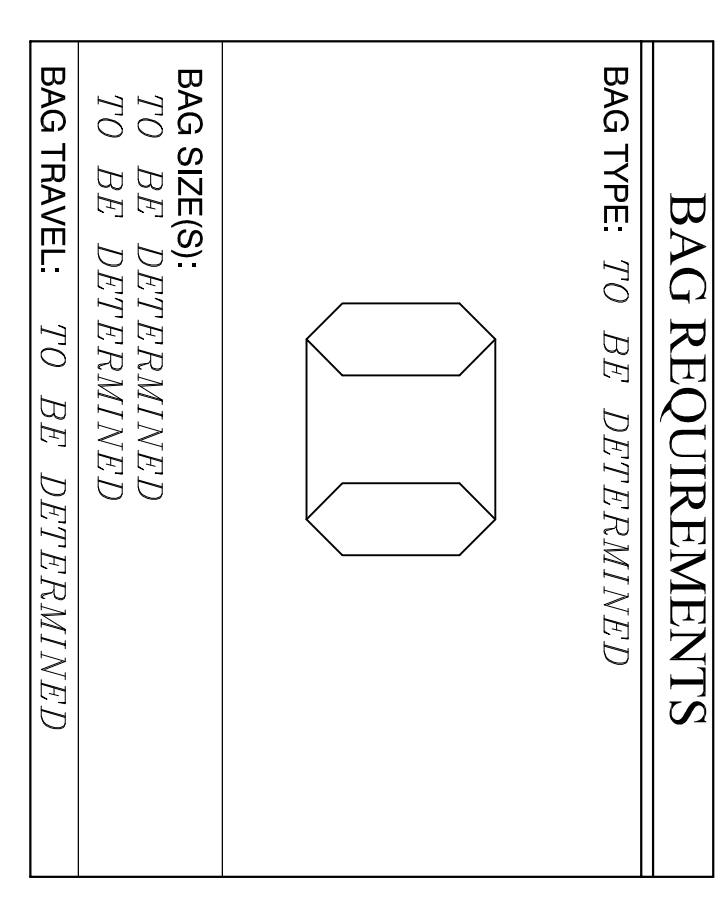


- NOTES:**
1. SMURFIT-STONE CONTAINER CORPORATION IS (SSCC).
 2. SSCC RECOMMENDS THAT THE CONVEYORS NOT BE LAGGED TO THE FLOOR UNTIL A SSCC SERVICE REP. HAS VERIFIED THE POSITION. ADDITIONALLY, IT MAY BE WISE TO PLAN FOR A FEW INCHES OF FLEXIBILITY IN POSITION BY USING A LENGTH OF FLEXIBLE CONDUIT FOR FIELD WIRING.
 3. ALL CONVEYORS HAVE APPROXIMATELY A 1" GAP BETWEEN FRAMES.
 4. CUSTOMER TO PROVIDE AND INSTALL PROTECTIVE GUARDING FOR PURPOSES OF PERSONNEL SAFETY AT TIME OF EQUIPMENT INSTALLATION. SPECIAL CONSIDERATION SHOULD BE GIVEN TO AREAS OF THE DRAWING MARKED AS:
 5. SSCC REQUIRES ROBOT TO BE LOCATED AND LAGGED TO THE FLOOR PER SSCC INSTALLATION PROCEDURE, AND THAT THE CONVEYORS NOT BE LAGGED TO THE FLOOR UNTIL SSCC SERVICE PERSONNEL HAS VERIFIED POSITIONS. IT IS RECOMMENDED TO PLAN FOR A FEW INCHES OF FLEXIBILITY IN POSITION BY USING A LENGTH OF FLEXIBLE CONDUIT FOR FIELD WIRING.
 6. ENCLOSURES, SYSTEM CONTROLS, AND CONTROLLERS HAVE TO BE DETERMINED.
 7. EQUIPMENT POSITIONS ARE STILL IN THE CONCEPTUAL PHASE. FURTHER WORK MAY BE NECESSARY TO DETERMINE BEST LOCATION.
 8. THE ROBOT SYSTEM IS STILL IN THE CONCEPTUAL PHASE. REACH AND INTERFERENCES HAVE TO BE DETERMINED.

TECHNICAL SPECIFICATIONS

AIR: 80 PSI CLEAN DRY AIR RECOMMENDED
ELECTRICAL - POWER: <i>TO BE DETERMINED</i>
ELECTRICAL - CONTROL: 120 VAC 1 PHASE 60 HZ
MOTORS: TEFC IS STANDARD*
ENCLOSURES: NEMA 12 IS STANDARD*
PAINT: STANDARD SSCC GRAY ENAMEL
DUST COLLECTION: RECOMMENDED
PRODUCT: UNKNOWN
PRODUCT CONTACT: <i>TO BE DETERMINED</i>

* UPGRADES AVAILABLE



ITEM	MODEL	REF DWG	DESCRIPTION	QTY
A	507	DS497-A	AUTOMATIC VALVE BAG APPLICATOR (RIGHT HAND)	1
B	860	DS475-C	PACKER CONVEYOR, 36" WIDE WIRE MESH x 8'-0" O.A.L. w/ TIP BAR	2
C	850	DS475-B	TRANSFER CONV., 24" WIDE x 20'-0" O.A.L. w/TIP FENCE & BAG GUIDES	2
D	850	DS475-B	PACING CONVEYOR, 24" WIDE x 4'-0" O.A.L.	2
E	TKF	~	BAG PICKUP CONVEYOR, 4'-0" LONG x 2'-0" WIDE	2
F	FANUC	~	M410B ROBOT w/ SSCC FBR TOOL	1
G	~	~	SLIPSHEET MAGAZINE	2

REVISIONS

TRF	DATE	INITIALS	ECO. NO.	APPRO.

**FOR PRELIMINARY INFORMATION PURPOSES ONLY.
DO NOT USE FOR INSTALLING EQUIPMENT.**

CONCEPT DRAWING

Smurfit-Stone Container Corp.
1861 West Park Drive
Salt Lake City, UT 84119-3599
(801) 588-9800

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