

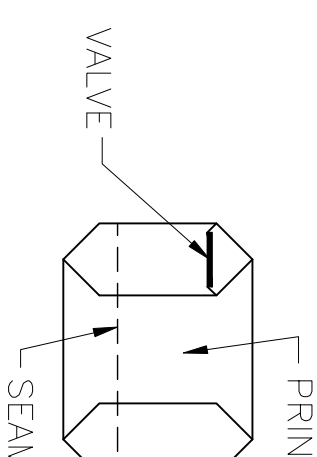
- NOTES:**
1. GRAPHIC PACKAGING IS DESIGNATED AS 'GP'.
 2. GP RECOMMENDS THAT THE CONVEYORS NOT BE LAGGED TO THE FLOOR UNTIL A GP SERVICE REP. HAS VERIFIED THE POSITION. ADDITIONALLY, IT MAY BE WISE TO PLAN FOR A FEW INCHES OF FLEXIBILITY IN POSITION BY USING A LENGTH OF FLEXIBLE CONDUIT FOR FIELD WIRING.
 3. ALL CONVEYORS HAVE APPROXIMATELY A 1" GAP BETWEEN FRAMES.
 4. SUPPORT LEVEL CONTROL BIN AND TRANSITION HOPPER INDEPENDENT OF PACKERS. (NOT BY GP) [REFER TO DATA SHEET FOR SUSPENDED SUPPORT CRITERIA]
 5. CUSTOMER TO PROVIDE AND INSTALL PROTECTIVE GUARDING FOR PURPOSES OF PERSONNEL SAFETY AT TIME OF EQUIPMENT INSTALLATION. SPECIAL CONSIDERATION SHOULD BE GIVEN TO AREAS OF THE DRAWING MARKED AS: ~~~~~
 6. 1 1/2" GAP FOR VIBRATION ISOLATION (FLEXIBLE CONNECTION BY GP).

TECHNICAL SPECIFICATIONS

AREA CLASSIFICATION:	NON RATED
AIR:	80 PSI CLEAN DRY AIR RECOMMENDED
ELECTRICAL - POWER:	<i>TO BE DETERMINED</i>
ELECTRICAL - CONTROL:	<i>TO BE DETERMINED</i>
	120 VAC 1 PHASE 60 Hz
MOTORS:	TEFC IS STANDARD*
ENCLOSURES:	NEMA 12 IS STANDARD*
PAINT:	STEEL IT
DUST COLLECTION:	RECOMMENDED
PRODUCT:	<i>TO BE DETERMINED</i>
PRODUCT CONTACT:	<i>TO BE DETERMINED</i>
	* UPGRADES AVAILABLE

BAG REQUIREMENTS

BAG TYPE:	PASTED VALVE BAG (PV) - UPPER RIGHT FOLDED TO FACE (URRF)
BAG TRAVEL:	FACE UP, VALVE TRAILING AFTER TIP-OVER
BAG SIZES:	<i>TO BE DETERMINED - SYSTEM DESIGNED FOR A MAXIMUM EMPTY BAG LENGTH OF 24"</i>
BAG TRAVEL:	FACE UP, VALVE TRAILING AFTER TIP-OVER



ITEM	MODEL	REF DWG	SERIAL #	DESCRIPTION
A	1T	DS522-0		HEAVY DUTY LEVEL CONTROL BIN WITH LEVEL INDICATORS (SEE NOTE 4)
B	1TX	DS426-0		TRANSITION HOPPER - 1 TUBE
C	820-MP	DS557-0		JET FLOW VALVE BAG PACKER w/ ULTRASONIC VALVE BAG SEALER
D	506	DS489-A		AUTOMATIC VALVE BAG APPLICATOR
E	860	DS475-C		PACKER CONVEYOR, 36" WIDE WIRE MESH x 4'-0" O.A.L. w/ TIP BAR
F	850	DS475-B		TRANSFER CONVEYOR, 24" WIDE x LENGTH AS REQ'D. w/ TIP FENCE

TYPICAL INSTALLATION DRAWING
820-MP CLEAN-PAK (1) AND 506 APPLICATOR

DRAWN: MRM
 DESIGNED: ~ DATE: 7/22/08
 PRINTING SCALE: 1/4" = 1'-0"
 SHEET NO. 1 OF 1
 DWG. NO. 314069-D

FOR PRELIMINARY INFORMATION PURPOSES ONLY. DO NOT USE FOR INSTALLING EQUIPMENT.

DATE	INITIALS	ECO NO.	APP'D
REVISIONS			