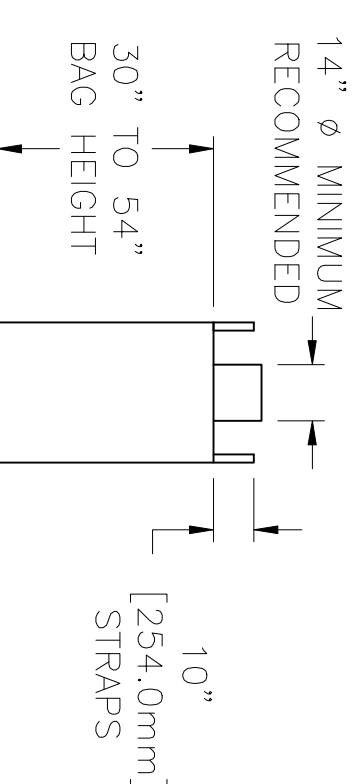


BIN LEVEL INDICATORS
 - HIGH LEVEL SWITCH, USED BY CUSTOMER TO CONTROL PRODUCT LEVEL IN LEVEL CONTROL BIN
 - LOW LEVEL SWITCH, USED BY GP TO HOLD DISCHARGE OF BAG ON PACKER(S) (TOO LOW TO PACK)

ELEVATION A-A
 (ROBOT NOT SHOWN FOR CLARITY)

BAG REQUIREMENTS

BAG TYPE: PASTED VALVE BAG (PV)
VALVE ORIENTATION: UPPER RIGHT FOLDED TO REAR (URFR)
SEAM ON NEAR SIDE
VALVE
SEAM ON NEAR SIDE
PRINT FACE DOWN
BAG SIZE(S): TO BE DETERMINED - SYSTEM BASED ON AN EMPTY BAG LENGTH OF 24"
BAG TRAVEL: FACE UP, VALVE LEADING AFTER TIP-OVER
BAG WEIGHT: 50 LB
BAG RATE: 7.6 BPM
BAG TYPE: BULK BAG



PALLET REQUIREMENTS

TO BE DETERMINED

NOTES:

1. GRAPHIC PACKAGING IS DESIGNATED AS 'GP'.
2. GP RECOMMENDS THAT THE EQUIPMENT NOT BE LAGGED TO THE FLOOR UNTIL A GP SERVICE REP. HAS VERIFIED THE POSITIONS. ADDITIONALLY, IT MAY BE WISE TO PLAN FOR A FEW INCHES [50.8mm] OF FLEXIBILITY IN POSITION BY USING SHORT LENGTHS OF FLEXIBLE CONDUIT FOR FIELD WIRING.
3. ALL CONVEYORS HAVE APPROXIMATELY A 1" [25.4mm] GAP BETWEEN FRAMES.
4. LOCATE BLOWERS WHERE SOUND LEVEL OF APPROXIMATELY 90 DBA IS ACCEPTABLE. WE RECOMMEND 2 1/2" [63.5mm] PIPING FOR DISTANCES UP TO 80 FEET [24.384mm] AND 3" [76.2mm] PIPING FOR DISTANCES UP TO 200 FEET [60.960mm].
5. 1 1/2" [38.1mm] GAP FOR VIBRATION ISOLATION (FLEXIBLE CONNECTION BY GP).
6. CUSTOMER TO PROVIDE AND INSTALL PROTECTIVE GUARDING FOR PURPOSES OF PERSONNEL SAFETY AT TIME OF EQUIPMENT INSTALLATION. GUARDING AROUND ROBOT PER AMERICAN NATIONAL STANDARD INDUSTRIAL ROBOTS & ROBOT SYSTEMS - SAFETY REQUIREMENTS ANSI/RIA R15.06-1999. SPECIAL CONSIDERATION SHOULD BE GIVEN TO AREAS OF THE DRAWING MARKED AS:

TECHNICAL SPECIFICATIONS

AREA CLASSIFICATION: NON RATED
AIR: 80 PSI CLEAN DRY AIR RECOMMENDED
ELECTRICAL - POWER: 3 PHASE 50 HZ 230/460 VAC
ELECTRICAL - CONTROL: 120 VAC 1 PHASE 50 HZ
MOTORS: TEFC IS STANDARD*
ENCLOSURES: NEMA 12
PAINT: STEEL IT
DUST COLLECTION: RECOMMENDED
PRODUCT: AZOINTE
PRODUCT CONTACT: MILD STEEL

* UPGRADES AVAILABLE

ITEM DESCRIPTIONS ARE LOCATED ON SHEET 4

FOR PRELIMINARY INFORMATION PURPOSES ONLY.
 DO NOT USE FOR INSTALLING EQUIPMENT.

PRELIMINARY DRAWING - OPTION #2

GRAPHIC PACKAGING INTERNATIONAL

Bag Packaging Equipment
 1881 West North Temple
 Salt Lake City, UT 84116-3097

DRAWN: MRM
 DESIGNED: ~
 CHECKED: ~
 DATE: 6/16/08

DWG. NO. 314049-D
 SHEET NO. 3 OF 4
 DRAWING SCALE: 1/4" = 1'-0"

REV.	DATE	INITIALS	ECO NO.	APP'D
15				
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REVISIONS